

ELECTRIC SPINDLE DUTY CYCLES

Speed Setting Examples:

	RPM	12000	18000	24000
2 Pole	HZ	200	300	400
4 Pole	HZ	400	600	800

** Hz to RPM is not dependant on voltage

DUTY CYCLE:

S1 = continuous duty 24h @ max rated power.

S6 = 6 min. @ max rated power & 4 min. no load.

